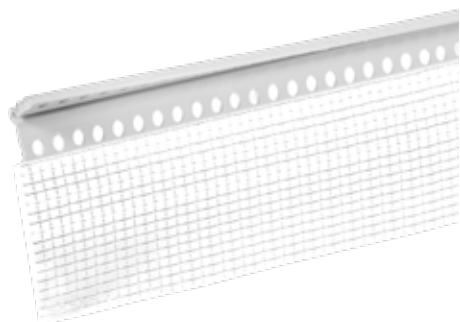


# PROFILE FOR SILL



## INDEX

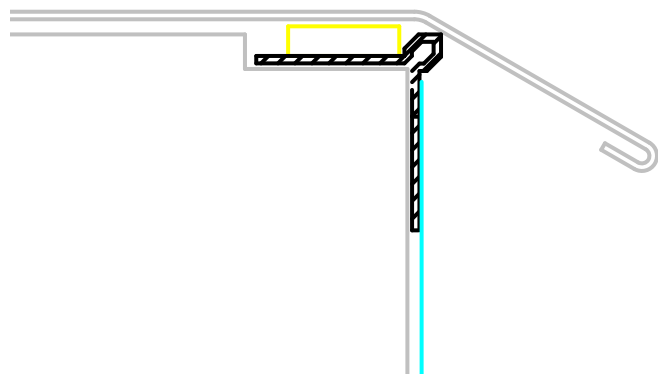
1. Code Registry
2. Use
3. Technical specification

## 1. CODE REGISTRY

Code	Description	Dimensions (mm)	Weight	Colour	Pkg. / Pallet
ZIN33-1692	Profile for sill	25 x 25 x 2.000	8,00 kg/box.	White	50 m / 20 box.

### MATERIAL

Made of PVC and fiber glass mesh.



Characteristics	Units Description	R131	
		Warp	Weft
<b>Setting</b>	per 10 cm	25 x 2	20,5
<b>Standard height</b>	cm	110	
<b>Roll length</b>	m	50	
<b>Treated Fabric Thickness</b>	mm	0,52	
<b>Loom state Fabric Weight</b>	g/m <sup>2</sup>	131	
<b>Treated Fabric Weight</b>	min g/m <sup>2</sup>	160 ± 5% (max 168 gr. - min 152 gr.)	
<b>Combustible Matter Content ( LOI )</b>	% of mass	20%	
<b>Treatment type</b>		alkaliresistant without emollient, obstructing yarn drifting	
<b>Square Dimension</b>	mm	3,5 x 3,8	

Tensile strength (TS) and elongation:

Minimum individual tensile strength (N/50 mm) and maximum elongation (%) when reaching minimum tensile strength is ascertained according DIN EN ISO 13934 – 1 as per below.

Deposition method	Tensile strength		Elongation
	Nominal value	Individual value	Average value
<b>Standard condition</b>	2.000 / 2.200	1.900 / 1.900	3,8 / 3,8
<b>5 % NaOH Solution</b>	1.140 / 1.300	1.200 / 1.200	3,5 / 3,5
<b>Fast Test (6 hours)</b>	1.500 / 1.700	1.250 / 1.250	3,5 / 3,5
<b>3 ions solution</b>		1.000 / 1.000	
		50 % / 50 %	

#### Tolerances:

Setting: ± 5% in Warp and Weft  
 Width: ± 1%  
 Length: ± 2%  
 LOI: ± 3%

#### Quality Inspection:

Quality inspection, sampling and material acceptance follows the Customer Acceptance Standard No. 0326.

#### Packing:

The rolls of fabrics are packed vertically in a cardboard box, on a wooden pallet. A precise method of packing is mentioned in the works standard for packing and can vary based on a customer request.

#### Storing:

Packed rolls are to be stored in dry rooms. Storing temperature is from -10 °C to +50°C.

# PROFILE FOR SILL

## 2. USE

Used as sealing junction between the insulation board and the sill cover profile, marble doors frame, windows and rolling shutters box.

## 3. TECHNICAL SPECIFICATION

Specification	Description	Unity	Price
<b>Dak.B.ZIN33.1692</b>	Supply and installatio of profile with adhesive tape of PE length 4 mm, heat-sealed R131 fiber glass mesh. Made of PVC and fiber glass mesh. Used as sealing junction between the insulation board and the sill cover profile, marble doors frame, windows and rolling shutters box. Dimension 25 x 25 x 2.500 mm.....	box.	-